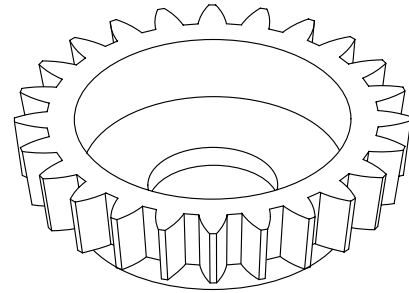


SR20 SERIES

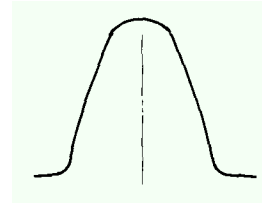
DP, 20° PA

Diam. Pitch	Pitch Dia.	Bore	No. Teeth	Whole Depth	Series
1-3/4	6.8	1-3/4	12	1.3343	SR20-175-7
2	6	1-3/4	12	1.1675	SR20-200-6
2-1/4	5	1-3/4	11	1.0378	SR20-225-5
2-1/2	4	1-1/4	10	.9340	SR20-250-4
2-1/2	5	1-3/4	13	.9340	SR20-250-5
2-1/2	6	1-3/4	15	.9340	SR20-250-6
2-3/4	5	1-3/4	14	.8491	SR20-275-5
3	4	1-1/4	12	.7783	SR20-300-4
3	5	1-3/4	15	.7783	SR20-300-5
3	6	1-3/4	18	.7783	SR20-300-6
3-1/2	4	1-1/4	14	.6671	SR20-350-4
3-1/2	5.1	1-3/4	18	.6671	SR20-350-5
3-1/2	6	1-3/4	21	.6671	SR20-350-6
4	3	1-1/4	12	.5838	SR20-400-3
4	4	1-1/4	16	.5838	SR20-400-4
4	5	1-3/4	20	.5838	SR20-400-5
4	6	1-3/4	24	.5838	SR20-400-6
4-1/2	3.1	1-1/4	14	.5189	SR20-450-3
4-1/2	4	1-1/4	18	.5189	SR20-450-4
4-1/2	5.1	1-3/4	23	.5189	SR20-450-5
5	3	1-1/4	15	.467	SR20-500-3
5	4	1-1/4	20	.467	SR20-500-4
5	5	1-3/4	25	.467	SR20-500-5
6	3	1-1/4	18	.3892	SR20-600-3
6	4	1-1/4	24	.3892	SR20-600-4
6	5	1-3/4	30	.3892	SR20-600-5
7	3	1-1/4	21	.3336	SR20-700-3
7	4	1-1/4	28	.3336	SR20-700-4
7	5	1-3/4	35	.3336	SR20-700-5
8	3	1-1/4	24	.2919	SR20-800-3
8	4	1-1/4	32	.2919	SR20-800-4
8	5	1-3/4	40	.2919	SR20-800-5
10	3	1-1/4	30	.2335	SR20-010-3
10	4	1-1/4	40	.2335	SR20-010-4
10	5	1-3/4	50	.2335	SR20-010-5
12	3	1-1/4	36	.1946	SR20-012-3
12	4	1-1/4	48	.1946	SR20-012-4
12	5	1-3/4	60	.1946	SR20-012-5
16	3	1-1/4	48	.1459	SR20-016-3
16	4	1-1/4	64	.1459	SR20-016-4
16	5	1-3/4	80	.1459	SR20-016-5
20	3	1-1/4	60	.1168	SR20-020-3
24	3	1-1/4	72	.0973	SR20-024-3
32	3	1-1/4	96	.0730	SR20-032-3

Full Fillet, Finishing Disc Type Non-Topping



$$2.335/DP=WD$$



FULL FILLET RADIUS

Will produce a round bottom root on the gear being generated - adds strength to the gear and will improve cutter life.