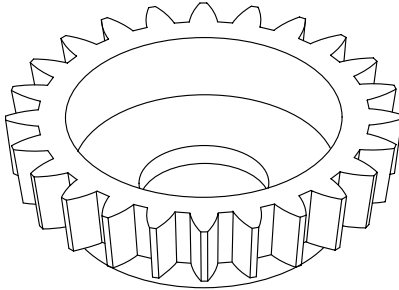


MODULE Topping, Disc Type Finishing



$$2.25/DP = WD$$

The root of the cutter will cut the O.D. of the part at the whole depth specified.

Module	Pitch Dia.	Bore	No. Teeth	Whole Depth	Series
0.25	1-1/2	1/2	152	.0237	SMT20-025-H
0.3	1-1/2	1/2	128	.0279	SMT20-030-H
0.35	1-1/2	1/2	108	.0323	SMT20-035-H
0.4	1-1/2	1/2	96	.0366	SMT20-040-H
0.45	1-1/2	1/2	84	.0410	SMT20-045-H
0.5	1-1/2	1/2	80	.0453	SMT20-050-H
0.5	3	1-1/4	150	.0453	SMT20-050-3
0.6	1-1/2	1/2	62	.0540	SMT20-060-H
0.7	1-1/2	1/2	54	.0626	SMT20-070-H
0.75	1-1/2	1/2	50	.0670	SMT20-075-H
0.75	3	1-1/4	100	.0670	SMT20-075-3
0.8	1-1/2	1/2	46	.0713	SMT20-080-H

SMT20 SERIES 20° PA

Module	Pitch Dia.	Bore	No. Teeth	Whole Depth	Series
0.9	1.5	1/2	42	.080	SMT20-090-H
1	1.5	1/2	38	.0886	SMT20-100-H
1	3	1-1/4	76	.0886	SMT20-100-3
1	4	1-1/4	100	.0886	SMT20-100-4
1.25	1.5	1/2	30	.1107	SMT20-125-H
1.25	3	1-1/4	60	.1107	SMT20-125-3
1.5	1.5	1/2	26	.1329	SMT20-150-H
1.5	3	1-1/4	51	.1329	SMT20-150-3
1.5	4	1-1/4	68	.1329	SMT20-150-4
1.75	3	1-1/4	44	.155	SMT20-175-3
2	1.5	1/2	19	.1772	SMT20-200-H
2	3	1-1/4	38	.1772	SMT20-200-3
2	4	1-1/4	50	.1772	SMT20-200-4
2.25	3	1-1/4	34	.1993	SMT20-225-3
2.5	1.5	1/2	15	.2214	SMT20-250-H
2.5	3	1-1/4	30	.2214	SMT20-250-3
2.5	4	1-1/4	40	.2214	SMT20-250-4
2.75	3	1-1/4	28	.244	SMT20-275-3
3	1.5	1/2	14	.266	SMT20-300-H
3	3	1-1/4	25	.266	SMT20-300-3
3	4	1-1/4	34	.266	SMT20-300-4
3.25	4	1-1/4	32	.2879	SMT20-325-4
3.5	3	1-1/4	22	.3102	SMT20-350-3
3.5	4	1-1/4	29	.3102	SMT20-350-4
3.75	3	1-1/4	20	.3321	SMT20-375-3
4	3	1-1/4	19	.3544	SMT20-400-3
4	4	1-1/4	25	.3544	SMT20-400-4