

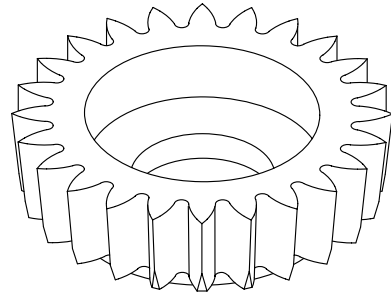
# SMR25 SERIES

## 25° PA

Module	Pitch Dia.	Bore	No. Teeth	Whole Depth	Series
1	3	1-1/4	76	.0919	SMR25-100-3
1.5	3	1-1/4	51	.1379	SMR25-150-3
1.5	4	1-1/4	68	.1379	SMR25-150-4
1.75	3	1-1/4	44	.1609	SMR25-175-3
1.75	4	1-1/4	58	.1609	SMR25-175-4
2	3	1-1/4	38	.1839	SMR25-200-3
2	4	1-1/4	50	.1839	SMR25-200-4
2	5	1-3/4	64	.1839	SMR25-200-5
2.5	3	1-1/4	30	.2298	SMR25-250-3
2.5	4	1-1/4	40	.2298	SMR25-250-4
2.5	5	1-3/4	50	.2298	SMR25-250-5
3	3	1-1/4	25	.2758	SMR25-300-3
3	4	1-1/4	34	.2758	SMR25-300-4
3	5	1-3/4	42	.2758	SMR25-300-5
3.5	4	1-1/4	29	.3218	SMR25-350-4
4	4	1-1/4	25	.3677	SMR25-400-4
4	5	1-3/4	32	.3677	SMR25-400-5
5	4	1-1/4	20	.4596	SMR25-500-4
5	5	1-3/4	25	.4596	SMR25-500-5
6	4	1-1/4	17	.5516	SMR25-600-4
6	5	1-3/4	21	.5516	SMR25-600-5
8	4	1-1/4	13	.7354	SMR25-800-4
8	5	1-3/4	16	.7354	SMR25-800-5
9	5	1-3/4	14	.8274	SMR25-900-5
10	5	1-3/4	13	.9193	SMR25-1000-5
10	6	1-3/4	15	.9193	SMR25-1000-6
11	5	1-3/4	12	1.0012	SMR25-1100-5
11	6	1-3/4	14	1.0112	SMR25-1100-6
12	6	1-3/4	13	1.1031	SMR25-1200-6

## MODULE

### Full Fillet, Disc Type Finishing, Non-Topping



2.335/DP = WD

For .75 module full fillet radius & finer, see SM25 Series, page B54.  
On the fine pitches, the fillet radius is automatically incorporated in the cutter.