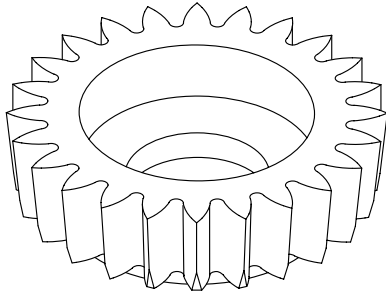


# MODULE

## Finishing, Disc Type

## Finishing, Non-Topping



2.25/DP = WD  
 1 MOD & finer, WD = 2.2/DP + .002

Module	Pitch Dia.	Bore	No. Teeth	Whole Depth	Series
0.5	1.5	1/2	80	.0453	SM25-050-H
0.5	3	1-1/4	150	.0453	SM25-050-3
0.7	1.5	1/2	54	.0626	SM25-070-H
0.75	1.5	1/2	50	.0670	SM25-075-H
0.75	3	1-1/4	100	.0670	SM25-075-3
1	1.5	1/2	38	.0886	SM25-100-H
1	3	1-1/4	76	.0886	SM25-100-3
1.25	1.5	1/2	30	.1107	SM25-125-H
1.25	3	1-1/4	60	.1107	SM25-125-3
1.5	1.5	1/2	25	.1329	SM25-150-H
1.5	3	1-1/4	51	.1329	SM25-150-3
1.5	4	1-1/4	68	.1329	SM25-150-4
1.75	1.5	1/2	22	.1550	SM25-175-H
1.75	3	1-1/4	44	.1550	SM25-175-3
2	1.5	1/2	19	.1772	SM25-200-H
2	3	1-1/4	38	.1772	SM25-200-3

# SM25 SERIES

## 25° PA

Module	Pitch Dia.	Bore	No. Teeth	Whole Depth	Series
2	4	1-1/4	50	.1772	SM25-200-4
2.25	1.5	1/2	17	.1993	SM25-225-H
2.25	3	1-1/4	34	.1993	SM25-225-3
2.5	1.5	1/2	15	.2215	SM25-250-H
2.5	3	1-1/4	30	.2215	SM25-250-3
2.5	4	1-1/4	40	.2215	SM25-250-4
3	1.5	1/2	14	.2657	SM25-300-H
3	3	1-1/4	25	.2657	SM25-300-3
3	4	1-1/4	34	.2657	SM25-300-4
3.5	3	1-1/4	22	.3100	SM25-350-3
3.5	4	1-1/4	29	.3100	SM25-350-4
4	2.5	3/4	14	.3543	SM25-400-S
4	3	1-1/4	19	.3543	SM25-400-3
4	4	1-1/4	25	.3543	SM25-400-4
4	5	1-1/4	32	.3543	SM25-400-5
4.5	3	1-1/4	17	.3980	SM25-450-3
5	3	1-1/4	15	.4429	SM25-500-3
5	4	1-1/4	20	.4429	SM25-500-4
6	4	1-1/4	17	.5315	SM25-600-4
6	5	1-3/4	21	.5315	SM25-600-5
7	4	1-1/4	15	.6201	SM25-700-4
7	5	1-3/4	18	.6201	SM25-700-5
8	4	1-1/4	13	.7087	SM25-800-4
8	5	1-3/4	16	.7087	SM25-800-5
9	4	1-1/4	12	.7972	SM25-900-4
9	5	1-3/4	14	.7972	SM25-900-5
10	5	1-3/4	13	.8858	SM25-100-5
10	6	1-3/4	15	.8858	SM25-100-6
11	6	1-3/4	14	.9744	SM25-1100-6
12	6	1-3/4	13	1.0630	SM25-1200-6