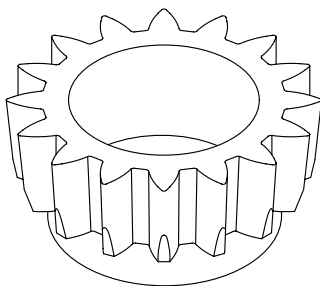


# SDC14 SERIES

## DP, 14-1/2° PA

### Deep C' Bore Disc Type, Finishing Non-Topping



2.25/DP=WD  
20DP & FINER - DEPTH IS 2.20/DP + .002

*The deep counterbore cutter, sometimes called an extended boss type, is an advantageous option when the clamping nut cannot protrude beyond the cutting face at any time throughout the life of the cutter.*

Diam. Pitch	Pitch Dia.	Bore	No. Teeth	Whole Depth	Series
2	5	1-3/4	10	1.125	SDC14-200-5
2-1/2	5.2	1-3/4	13	.900	SDC14-250-5
3	4	1-1/4	12	.750	SDC14-300-4
3	5	1-3/4	15	.750	SDC14-300-5
3-1/2	4	1-1/4	14	.6429	SDC14-350-4
4	4	1-1/4	16	.5625	SDC14-400-4
4	5	1-3/4	20	.5625	SDC14-400-5
5	4	1-1/4	20	.450	SDC14-500-4
6	3	1-1/4	18	.375	SDC14-600-3
6	4	1-1/4	24	.375	SDC14-600-4
7	3	1-1/4	21	.3214	SDC14-700-3
7	4	1-1/4	28	.3214	SDC14-700-4
8	3	1-1/4	24	.2813	SDC14-800-3
8	4	1-1/4	32	.2813	SDC14-800-4
9	3	1-1/4	27	.250	SDC14-900-3
9	4	1-1/4	36	.250	SDC14-900-4
10	3	1-1/4	30	.225	SDC14-010-3
10	4	1-1/4	40	.225	SDC14-010-4
11	3	1-1/4	33	.2045	SDC14-011-3
12	3	1-1/4	36	.1875	SDC14-012-3
12	4	1-1/4	48	.1875	SDC14-012-4
14	3	1-1/4	42	.1607	SDC14-014-3
14	4	1-1/4	56	.1607	SDC14-014-4
16	3	1-1/4	48	.1406	SDC14-016-3
16	4	1-1/4	64	.1406	SDC14-016-4
20	3	1-1/4	60	.1120	SDC14-020-3
24	3	1-1/4	72	.0937	SDC14-024-3
32	3	1-1/4	96	.0708	SDC14-032-3
48	3	1-1/4	144	.0478	SDC14-048-3