



DIN 5462/5463 UNI 220/221

KSM8 SERIES 8 SPLINE

Parallel Sides, Internal, Non-Chamfering,
Generating, 4 Teeth

Will Produce			Cutter Data		Series
Major Diam.	Minor Diam.*	Key	Approx. Stroke	Style	
36mm (1.417)	32mm (1.260)	6mm (.236)	1-1/2	Generating	KSM8-36-32
38mm (1.496)	32mm (1.260)	6mm (.236)	1-1/2	Generating	KSM8-38-32
40mm (1.575)	36mm (1.417)	7mm (.276)	1-5/8	Generating	KSM8-40-36
42mm (1.654)	36mm (1.417)	7mm (.276)	1-3/4	Generating	KSM8-42-36
46mm (1.811)	42mm (1.654)	8mm (.315)	1-5/8	Generating	KSM8-46-42
48mm (1.890)	42mm (1.654)	8mm (.315)	1-3/4	Generating	KSM8-48-42
50mm (1.969)	46mm (1.811)	9mm (.354)	1-1/2	Generating	KSM8-50-46
54mm (2.126)	46mm (1.811)	9mm (.354)	1-3/4	Generating	KSM8-54-46
58mm (2.286)	52mm (2.047)	10mm (.394)	1-3/4	Generating	KSM8-58-52
60mm (2.362)	52mm (2.047)	10mm (.394)	1-5/8	Generating	KSM8-60-52
62mm (2.441)	56mm (2.205)	10mm (.394)	2	Generating	KSM8-62-56
65mm (2.559)	56mm (2.205)	10mm (.394)	2	Generating	KSM8-65-56
68mm (2.677)	62mm (2.441)	12mm (.472)	2-1/4	Generating	KSM8-68-62
72mm (2.835)	62mm (2.441)	12mm (.472)	2-1/8	Generating	KSM8-72-62

*Tool will not cut the minor diameter.

Stem design and stroke length vary, please confirm tool specifications with your salesmen.