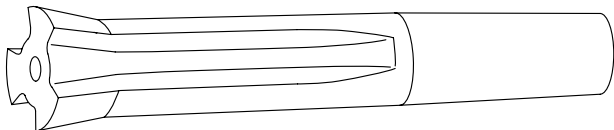


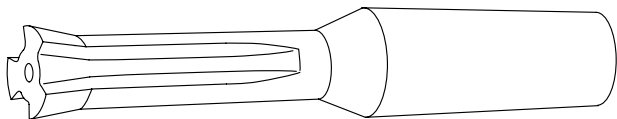
# K6 SERIES

## 6 Spline Internal, 3 Teeth, Parallel Sides



Generating Cutter

Major Diam.	Key Width	Approx. Stroke	Series
.875	.219	1-3/4	K6-875 CBA
1.000	.250	2	K6-100 CBA
1.125	.281	2	K6-112 CBA
1.250	.313	2	K6-125 CBA
1.375	.344	2	K6-137 CBA
1.500	.375	2-1/8	K6-150 CBA
1.625	.406	2-1/8	K6-162 CBA
1.750	.438	2-1/2	K6-175 CBA
2.000	.500	2-1/2	K6-200 CBA



## KSM6 SERIES 6 SPLINE Parallel Sides, Internal

DIN 5462/5463 UNI 220/221

Will Produce			Cutter Data		Series
Major Diam.	Minor Diam.*	Key	Approx. Stroke	Style	
14mm (.551)	11mm (.433)	3mm (.118)	1-3/8	Slotting	KSM6-14-11 KSM6-16-13 KSM6-20-16 KSM6-22-18
16mm (.630)	13mm (.512)	3.5mm (.138)	1-1/4	Slotting	
20mm (.787)	16mm (.630)	4mm (.157)	1-5/8	Slotting	
22mm (.866)	18mm (.709)	5mm (.197)	1-1/2	Generating	
25mm (.984)	21mm (.827)	5mm (.197)	1-1/2	Generating	KSM6-25-21 KSM6-26-23 KSM6-28-23 KSM6-30-26
26mm (1.024)	23mm (.906)	6mm (.236)	1-5/8	Generating	
28mm (1.102)	23mm (.906)	6mm (.236)	1-1/2	Generating	
30mm (1.181)	26mm (1.024)	6mm (.236)	1-3/4	Generating	
32mm (1.260)	26mm (1.024)	6mm (.236)	1-3/4	Generating	KSM6-32-26 KSM6-32-28 KSM6-34-28
32mm (1.260)	28mm (1.102)	7mm (.276)	1-3/4	Generating	
34mm (1.339)	28mm (1.102)	7mm (.276)	1-3/4	Generating	

*\*Tool will not cut the minor diameter.*

*Stem design and stroke length vary, please confirm tool specifications with your salesmen.*