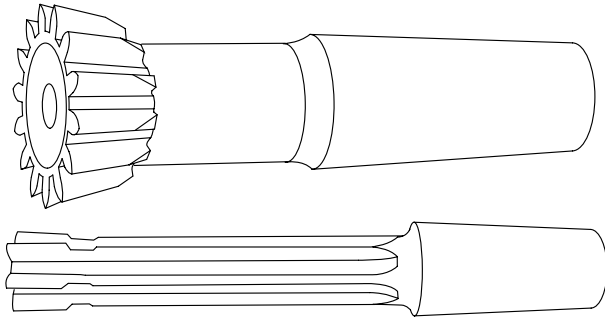


K2M30 SERIES

30° PA

Module DIN5482 Internal, Chamfering



Module	No. Cutter	Teeth Part	Approx. Stroke	Approx. Whole Depth	Series
1.6	4	8-10	1	.0650	K2M30-160-4
1.6	5	9, 10	1-1/8	.0650	K2M30-160-5
1.6	6	12-13	1-5/8	.0650	K2M30-160-6
1.6	8	13, 14	1-5/8	.0650	K2M30-160-8
1.75	10	15, 16	1-1/2	.0787	K2M30-175-10
1.75	12	17, 18	1-3/4	.0787	K2M30-175-12
1.75	12	17, 18	2-1/4	.0787	K2M30-175-12L
1.9	14	19-21	1-3/4	.0787	K2M30-190-14
2.0	16	22, 23	2-1/2	.1083	K2M30-200-16
2.0	17	24-26	2-1/2	.1083	K2M30-200-17
2.0	18	26-28	2-1/2	.1083	K2M30-200-18
2.0	20	26-28	3	.1083	K2M30-200-20

Stem design and stroke length vary, please confirm tool specifications with your salesmen.

Please specify the Nominal profile and the Number of teeth in your part.

NOTE: The internal parts have a minor diameter chamfer and will therefore require more than one cutter design for each pitch, e.g., 1.75 MOD may have one design for 15-16 teeth and another design for 17-18 teeth. Therefore to get the correct design, please specify the number of teeth that you are cutting.

For more detailed information on DIN 5482 see Section G.

Sizes and configurations shown are the most popular. Other sizes and configurations available from stock, please call.

Module	No. Teeth	Nominal	Module	No. Teeth	Nominal
1.6	8	15 X 12	2.0	27	58 X 53
1.6	9	17 X 14	2.0	28	60 X 55
1.6	10	18 X 15	2.10	29	62 X 57
1.6	12	20 X 17	2.10	30	65 X 60
1.6	13	22 X 19	2.10	31	68 X 62
1.6	14	25 X 22	2.10	32	70 X 64
1.75	15	28 X 25	2.10	33	72 X 66
1.75	16	30 X 27	2.10	34	75 X 69
1.75	17	32 X 28	2.10	35	78 X 72
1.75	18	35 X 31	2.10	36	80 X 74
1.9	19	38 X 34	2.25	37	82 X 76
1.9	20	40 X 36	2.25	38	85 X 79
1.9	21	42 X 38	2.25	39	88 X 82
2.0	22	45 X 41	2.25	40	90 X 84
2.0	23	48 X 44	2.25	41	92 X 86
2.0	24	50 X 45	2.25	42	95 X 89
2.0	25	52 X 47	2.25	43	98 X 92
2.0	26	55 X 50	2.25	44	100 X 94