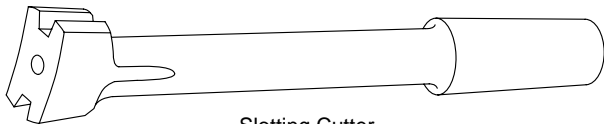


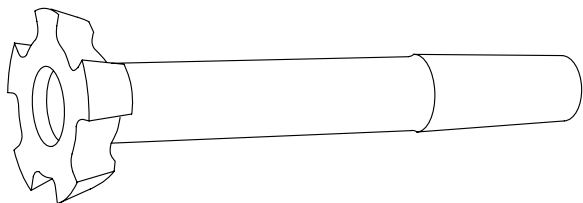
K10 SERIES

10 Spline Internal Parallel Sides



Slotting Cutter

Major Diam.	Key Width	Approx. Stroke	Series
.750	.117	1-3/4	K10-750 CBA
.875	.137	1-3/4	K10-875 CBA
1.000	.156	1-3/4	K10-100 CBA
1.125	.176	1-1/2	K10-112 CBA
1.250	.195	1-1/2	K10-125 CBA
1.375	.215	3	K10-137 CBA
1.500	.234	1-1/2	K10-150 CBA
1.625	.254	1-1/2	K10-162 CBA
1.750	.273	2-1/2	K10-175 CBA
2.000	.312	2-1/2	K10-200 CBA
2.250	.351	2-1/2	K10-225 CBA
2.500	.390	2-1/2	K10-250 CBA



DIN 5462/5463 UNI 220/221

KSM10 SERIES 10 SPLINE

**Parallel Sides, Internal, Chamfering,
Generating, 5 Teeth**

Will Produce			Cutter Data	Series
Major Diam.	Minor Diam.*	Key	Approx. Length	
78mm (3.071)	72mm (2.835)	12mm (.472)	3	KSM10-78-72
82mm (3.228)	72mm (2.835)	12mm (.472)	3-1/8	KSM10-82-72
88mm (3.465)	82mm (3.228)	12mm (.472)	3-1/4	KSM10-88-82
92mm (3.622)	82mm (3.228)	12mm (.472)	3-5/8	KSM10-92-82
98mm (3.858)	92mm (3.622)	14mm (.551)	4	KSM10-98-92
102mm (4.016)	92mm (3.622)	14mm (.551)	4	KSM10-102-92
108mm (4.252)	102mm (4.016)	16mm (.630)	4-1/4	KSM10-108-102
112mm (4.409)	102mm (4.016)	16mm (.630)	4-1/4	KSM10-112-102
120mm (4.724)	112mm (4.409)	18mm (.709)	4-1/2	KSM10-120-112
125mm (4.921)	112mm (4.409)	18mm (.709)	4-1/2	KSM10-125-112

**Tool will not cut the minor diameter.*

Stem design and stroke length vary, please confirm tool specifications with your salesman.