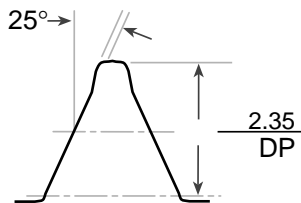


# MODULE

**Pre-Shave, Pre-Grind  
Protuberance  
Single Thread, Right Hand  
Non-Chamfering**



For left hand pre-shave hob, inquire on HMPL25 Series.

For left hand pre-grind hob, inquire on HMPGL25 Series.

# HMP25 & HMPG25 SERIES 25° PA

Module	O.D.	Length	Bore	Whole Depth	Specify Class A, B, C, D	
					Pre-Shave	Pre-Grind
0.75	1-7/8	1-1/2	3/4	.0694	HMP25-075S	HMPG25-075S
0.8	1-7/8	1-7/8	3/4	.0740	HMP25-080S	HMPG25-080S
1	1-7/8	1-7/8	3/4	.0925	HMP25-100S	HMPG25-100S
1	2-1/2	2	1-1/4	.0925	HMP25-100	HMPG25-100
1-1/4	1-7/8	1-7/8	3/4	.1156	HMP25-125S	HMPG25-125S
1-1/2	1-7/8	1-7/8	3/4	.1388	HMP25-150S	HMPG25-150S
1-1/2	2-1/2	2-1/2	1-1/4	.1388	HMP25-150	HMPG25-150
1-3/4	1-7/8	1-7/8	3/4	.1619	HMP25-175S	HMPG25-175S
1-3/4	2-1/2	2-1/2	1-1/4	.1619	HMP25-175	HMPG25-175
2	2-3/4	2-3/4	1-1/4	.1850	HMP25-200	HMPG25-200
2-1/4	2-3/4	2-3/4	1-1/4	.2082	HMP25-225	HMPG25-225
2-1/2	2-3/4	2-3/4	1-1/4	.2313	HMP25-250	HMPG25-250
2-3/4	3	3	1-1/4	.2544	HMP25-275	HMPG25-275
3	3	3	1-1/4	.2776	HMP25-300	HMPG25-300
3-1/2	3	3	1-1/4	.3238	HMP25-350	HMPG25-350
4	3-1/2	3-1/2	1-1/4	.3701	HMP25-400	HMPG25-400
4-1/2	3-1/2	3-1/2	1-1/4	.4163	HMP25-450	HMPG25-450
5	3-1/2	3-1/2	1-1/4	.4626	HMP25-500	HMPG25-500
6	4	4	1-1/4	.5551	HMP25-600	HMPG25-600

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# HMP25 & HMPG25 SERIES

## 25° PA (continued)

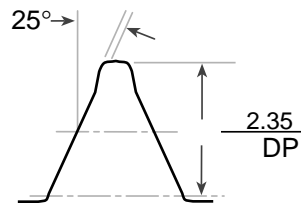
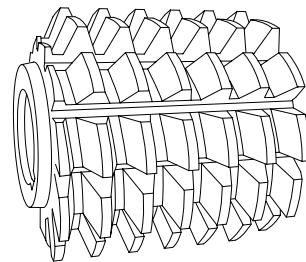
Module	O.D.	Length	Bore	Whole Depth	Specify Class A, B, C, D	
					Pre-Shave	Pre-Grind
7	4-1/4	4-3/4	1-1/4	.6476	HMP25-700	HMPG25-700
8	4-1/2	5	1-1/4	.7402	HMP25-800	HMPG25-800
9	5	6	1-1/4	.8327	—	HMPG25-900
10	5	5	1-1/2	.9252	—	HMPG25-010
11	5-1/2	6-1/2	1-1/2	1.0178	—	HMPG25-011
12	5-3/4	7	1-1/2	1.1102	—	HMPG25-012
13	6	7-1/2	1-1/2	1.2028	—	HMPG25-013
14	6-1/2	8	1-1/2	1.2953	—	HMPG25-014
15	6-3/4	8	1-1/2	1.3878	—	HMPG25-015
16	7-1/2	8-1/2	1-1/2	1.4803	—	HMPG25-016

### DON'T SEE WHAT YOU WANT?

*Please call. We will search through our surplus of hobs or special order to your specific requirements.*

## MODULE

**Pre-Shave, Pre-Grind  
Protuberance  
Single Thread, Right Hand  
Non-Chamfering**



For left hand pre-shave hob, inquire on HMPL25 Series.

For left hand pre-grind hob, inquire on HMPGL25 Series.