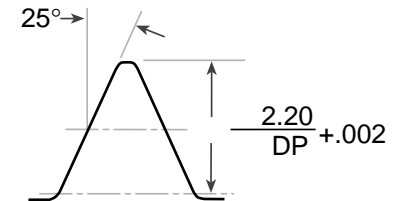
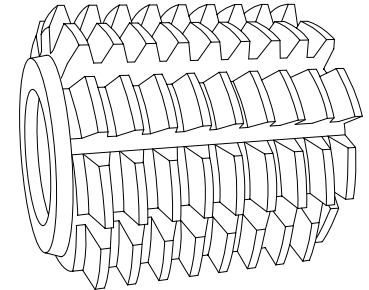


HFS25 & HD25 SERIES

DP, 25° PA

Diam. Pitch	O.D.	Approx. Length	Whole Depth	Specify Class AA, A, B, C, D
10	1-7/8	1-7/8	.2157	HFS25-010
10	1-7/8	1-7/8	.225	HD25-010S
12	1-7/8	1-7/8	.1798	HFS25-012
12	1-7/8	1-7/8	.1875	HD25-012S
14	1-7/8	1-7/8	.1541	HFS25-014
14	1-7/8	1-7/8	.1607	HD25-014S
16	1-7/8	1-7/8	.1348	HFS25-016
16	1-7/8	1-7/8	.1406	HD25-016S
18	1-7/8	1-7/8	.1198	HFS25-018
18	1-7/8	1-7/5	.125	HD25-018S
20	1-7/8	1-7/8	.112	HFS25-020
22	1-7/8	1-7/8	.102	HFS25-022
24	1-7/8	1-7/8	.0937	HFS25-024
26	1-7/8	1-7/8	.0866	HFS25-026
28	1-7/8	1-7/8	.0806	HFS25-028
32	1-7/8	1-7/8	.0708	HFS25-032
34	1-7/8	1-7/8	.0667	HFS25-034
36	1-7/8	1-1/2	.0631	HFS25-036
40	1-7/8	1-1/2	.0570	HFS25-040
42	1-7/8	1-1/2	.0544	HFS25-042
48	1-7/8	1-1/2	.0478	HFS25-048
50	1-7/8	1-1/2	.046	HFS25-050
56	1-7/8	1-1/2	.0413	HFS25-056
60	1-7/8	1-1/2	.0387	HFS25-060
62	1-7/8	1-1/2	.0374	HFS25-062
64	1-5/8	1-1/2	.0364	HFS25-064
72	1-5/8	1-1/2	.0326	HFS25-072
80	1-5/8	1-1/2	.0295	HFS25-080
82	1-8/8	1-1/2	.0288	HFS25-082
84	1-5/8	1-1/2	.0282	HFS25-084
96	1-1/2	1	.0249	HFS25-096
100	1-1/2	1	.024	HFS25-100
120	1-1/2	3/4	.0203	HFS25-120

3/4" Bore
Finishing Single Thread,
Right Hand Non-Topping



HFS25 depth is $2.20/DP + .002$
 18DP and coarser, depth is $2.157/DP$
 For HD25 depth is $2.25/DP$

For topping hob, inquire on HFT25 Series.
 For left hand hob, inquire on HFSL25 Series.