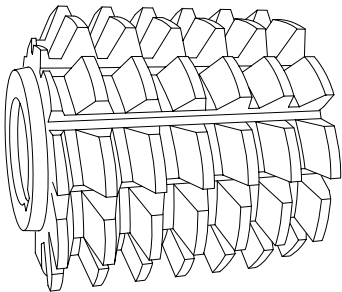


HFM25 SERIES

25° PA

MODULE
Fine Pitch, Finishing
Single Thread, Right Hand
Non-Topping



$$WD = 2.20/DP + .002$$

Module	O.D.	Length	Bore	Whole Depth	Specify Class A, B, C, D
.5	3/4	11/16	8mm	.0453	HFM25-050M
.5	1-1/8	1-1/8	1/2	.0453	HFM25-050H
.5	1-7/8	1-1/2	3/4	.0453	HFM25-050S
.6	3/4	3/4	8mm	.0539	HFM25-060M
.6	1-1/8	1-1/8	1/2	.0539	HFM25-060H
.6	1-7/8	1-1/2	3/4	.0539	HFM25-060S
.75	1	3/4	8mm	.0669	HFM25-075M
.75	1-1/8	1-1/8	1/2	.0669	HFM25-075H
.75	1-7/8	1-1/2	3/4	.0669	HFM25-075S
.8	1	3/4	8mm	.0712	HFM25-080M
.8	1-1/8	1-1/8	1/2	.0712	HFM25-080H
.8	1-7/8	1-7/8	3/4	.0712	HFM25-080S
1	1	3/4	8mm	.0886	HFM25-100M