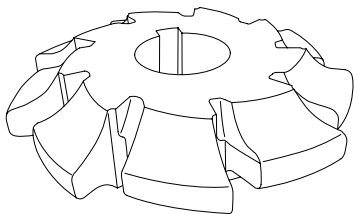
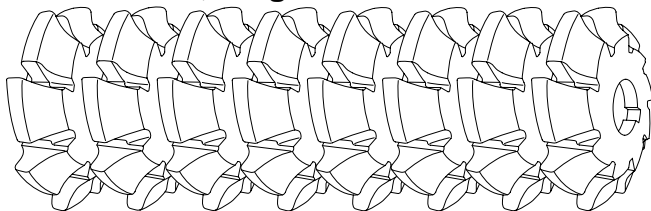


## MODULE Single Involute Cutters



## FM20 SERIES COMPLETE SET DP 20° PA

### Module, Single Involute Cutters



Full Sets #1 thru #8

Module	Cutter Dia.	Size Hole	Full Tooth Range	Series
0.75	1-3/4	7/8	#1 thru #8	FM20-075-SET
1	2	7/8	#1 thru #8	FM20-100-SET
1-1/4	2	7/8	#1 thru #8	FM20-125-SET
1-1/2	2-1/4	1	#1 thru #8	FM20-150-SET
1-3/4	2-1/4	1	#1 thru #8	FM20-175-SET
2	2-1/2	1	#1 thru #8	FM20-200-SET
2-1/2	2-3/4	1	#1 thru #8	FM20-250-SET
3	2-7/8	1	#1 thru #8	FM20-300-SET
4	3-1/4	1	#1 thru #8	FM20-400-SET

Cutter #	Range
1	135 to a rack
2	55 to 134 teeth
3	35 to 54 teeth
4	26 to 34 teeth

Cutter #	Range
5	21 to 25 teeth
6	17 to 20 teeth
7	14 to 16 teeth
8	12 to 13 teeth

## FM20 SERIES 20° PA

Module Pitch	Cutter Dia.	Size Hole	Specify Cutter Number
0.5	1-3/4	7/8	FM20-050
0.75	1-3/4	7/8	FM20-075
0.8	1-3/4	7/8	FM20-080
1	2	7/8	FM20-100
1-1/4	2	7/8	FM20-125
1-1/2	2-1/4	1	FM20-150
1-3/4	2-1/4	1	FM20-175
2	2-1/4	7/8	FM20-200
2	2-1/2	1	FM20-200
2-1/2	2-1/4	7/8	FM20-250
2-1/4	2-5/8	1	FM20-225
2-1/2	2-3/4	1	FM20-250
2-3/4	2-7/8	1	FM20-275
3	2-7/8	1	FM20-300
3-1/4	3	1	FM20-325
3-1/2	3	1	FM20-350
3-3/4	3-1/4	1	FM20-375
4	3-1/4	1	FM20-400
4-1/4	4	1	FM20-425
4-1/2	4	1	FM20-450
5	4	1	FM20-500
5-1/2	4	1	FM20-550
6	4	1	FM20-600
7	4-3/4	1-1/4	FM20-700
8	4-3/4	1-1/4	FM20-800
8-1/2	5-1/4	1-1/2	FM20-850
9	5-1/4	1-1/2	FM20-900
9-1/2	5-1/2	1-1/2	FM20-950
10	5-1/2	1-1/2	FM20-010
11	5-1/2	1-1/2	FM20-011
12	5-3/4	1-1/2	FM20-012
14	6-1/2	1-3/4	FM20-014
16	7	1-3/4	FM20-016
18	7-1/4	1-3/4	FM20-018
20	7-3/4	2	FM20-020

We can also make up sets for other pitches. Please call to get your special set.