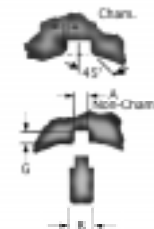
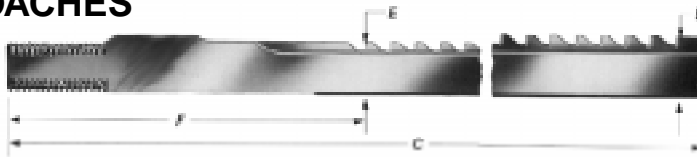


BMK & BMKN SERIES METRIC KEYWAY BROACHES

All single pass available with Chamfer
Section BMKC Series



A Key mm (Dec.)	Key Tol. mm	Min. Hole Size	Length of Cut		Body B	OAL C	Last Tooth D	First Tooth E	Tang F	Depth G	No. of Cuts	Thread Size Series	Series
			Min.	Max.									
2	-0.002	.354	3/8	1 1/4	.1552	20	.313	.260	7 3/4	.053	1	1/4-20	BMK-200-20
3	-0.002	.433	1/2	1 1/2	.1865	24	.367	.295	7 3/4	.072	1	5/16-18	BMK-300-24
4	-0.003	.512	1/2	1 1/2	.249	33	.438	.347	9	.091	1	3/8-16	BMK-400-33
4	-0.003	.512	3/8	2 1/2	.249	36	.436	.345	10	.091	1	3/8-16	BMK-400-36
5	-0.003	.551	9/16	1 3/4	.3115	36	.436	.322	9 3/4	.114	1	1/2-13	BMK-500-36
5	-0.003	.906	3/8	3	.374	42	.813	.699	11	.114	1	1/2-13	BMK-500-42
6	-0.003	.709	5/8	2 1/2	.374	36	.612	.471	10	.141	1	1/2-13	BMK-600-36
6	-0.003	1.024	11/16	4	.499	45	.877	.736	12	.141	1	5/8-11	BMK-600-45
8	-0.004	1.063	11/16	4	.499	45	.908	.739	12	.169	1	5/8-11	BMK-800-45
8	-0.004	1.299	7/8	6	.499	51	1.158	.989	13 7/8	.169	1	5/8-11	BMK-800-51
10	-0.004	1.063	11/16	4	.499	45	.916	.739	12	.177	1	5/8-11	BMK-010-45
10	-0.004	1.417	7/8	6	.624	51	1.250	1.073	13 7/8	.177	1	3/4-10	BMK-010-51
12	-0.004	1.535	11/16	4	.624	48	1.341	1.160	11 7/8	.181	1	3/4-10	BMK-012-48
12	-0.004	1.535	1	8	.624	60	1.341	1.160	16	.181	1	3/4-10	BMK-012-60
14	-0.004	1.575	11/16	4	.6865	54	1.354	1.146	11 5/8	.208	1	1-8	BMK-014-54
14	-0.004	1.732	1	8	.749	60	1.509	1.301	15 3/4	.208	1	1-8	BMK-014-60
16	-0.004	1.850	11/16	4	.749	60	1.625	1.396	12	.229	1	1-8	BMK-016-60
16	-0.004	1.890	1 1/8	12	.874	60	1.625	1.510	20	.229	2	1-8	BMK-016-61
18	-0.004	1.890	11/16	4	.874	60	1.625	1.388	12	.237	1	1-8	BMK-018-60
18	-0.004	2.008	1 1/8	12	.999	60	1.688	1.569	20 3/16	.237	2	1 1/4-7	BMK-018-61
20	-0.005	2.205	11/16	4	1.124	63	1.875	1.612	11 7/8	.263	1	1 1/4-7	BMK-020-63
20	-0.005	2.087	1 1/8	12	1.124	63	1.719	1.587	19 13/16	.263	2	1 1/4-7	BMK-020-64
22	-0.005	2.244	11/16	4	1.124	63	1.875	1.590	11 7/8	.285	1	1 1/4-7	BMK-022-63
22	-0.005	2.087	1 1/8	12	1.124	63	1.719	1.576	19 13/16	.285	2	1 1/4-7	BMK-022-64
25	-0.005	2.205	11/16	4	1.249	63	1.750	1.456	10 5/8	.294	1	1 1/2-6	BMK-025-63
25	-0.005	2.205	1 1/8	12	1.249	63	1.750	1.603	20	.294	2	1 1/2-6	BMK-025-64